



# EFFECT OF DIAMOND GRINDING ON NOISE CHARACTERISTICS OF CONCRETE PAVEMENTS

**Richard Stubstad**

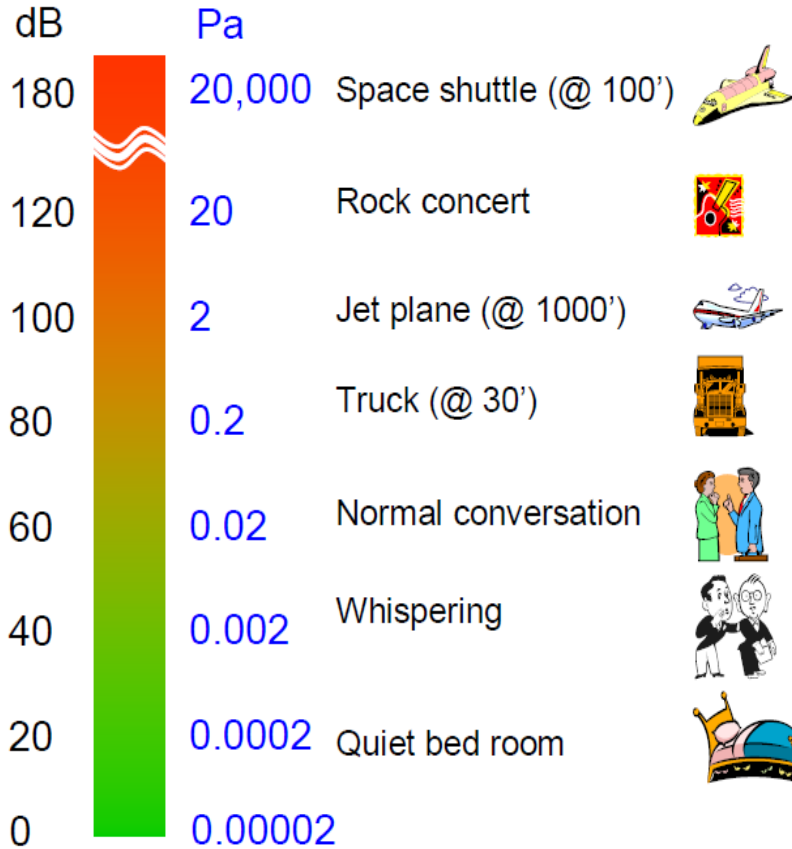
**Shubham Rawool**



# OBJECTIVES

- To determine the effect of diamond grinding on the tire/pavement noise characteristics of unground and diamond ground concrete pavements.
- To identify candidate routes to monitor the long-term sustainability of favorable noise characteristics of concrete pavements.

# What Is a Decibel (dB) Level ?



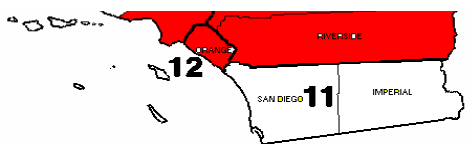
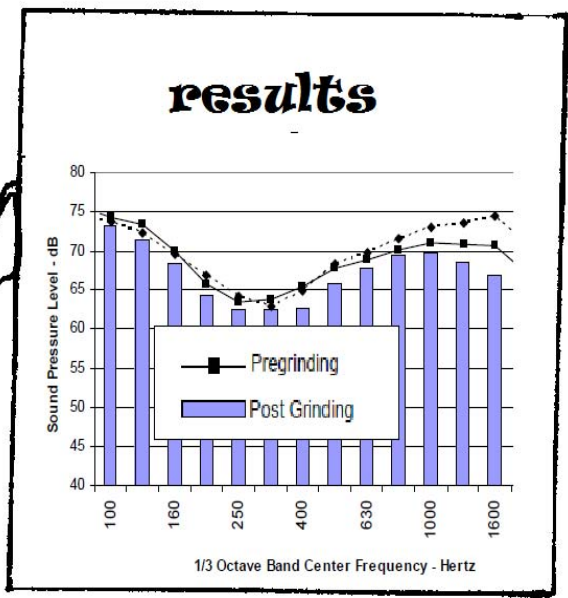
Change in Sound Level (dB)	Change in Perceived Loudness
3	Just perceptible
5	Noticeable difference
10	Twice (or 1/2) as loud
15	Large change
20	Four times (or 1/4) as loud

# EXECUTION

**Pre-Grinded**  
**81 Sections**

**Post-Grind**  
**42 Sections**

**Δ dBA**  
**Effect of Grinding**  
**on Noise**



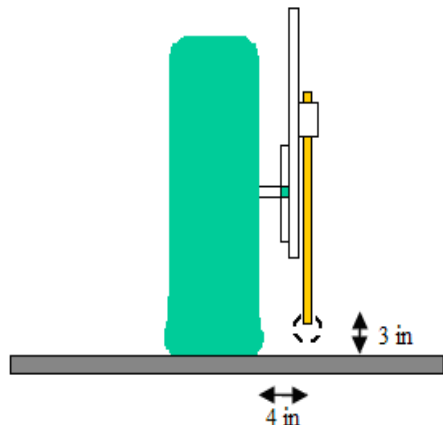
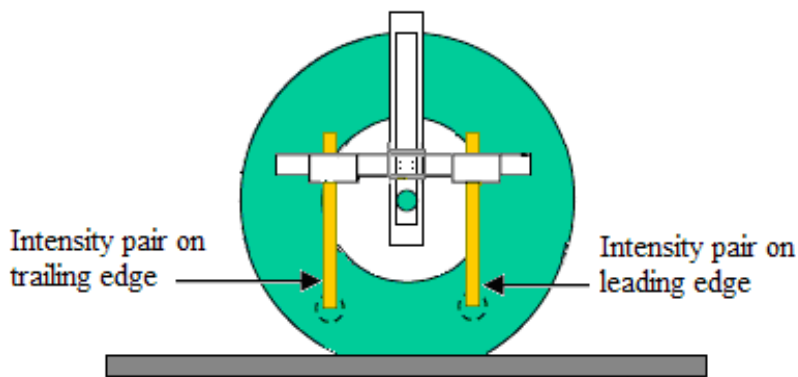
**6 Routes — 42 Sections**

# Test Protocol

- Constant speed =  $60 \pm 2$  mph
- Michelin Standard Reference Test Tire (SRTT)
- Cold tire pressure = 30 psi
- No significant grades
- Dry pavements only



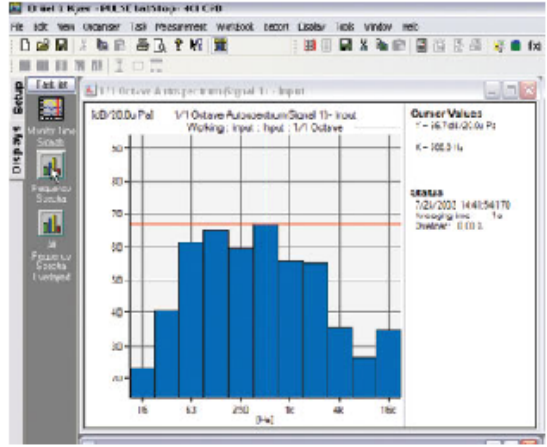
# OBSI Measurement Equipment



Microphone pair & mounting fixture

B&K analyser

Pulse software



# TEST SITES

**I-15 RIV**



**I-5 SAC**



**I-5 ORA**



**I-405 ORA**

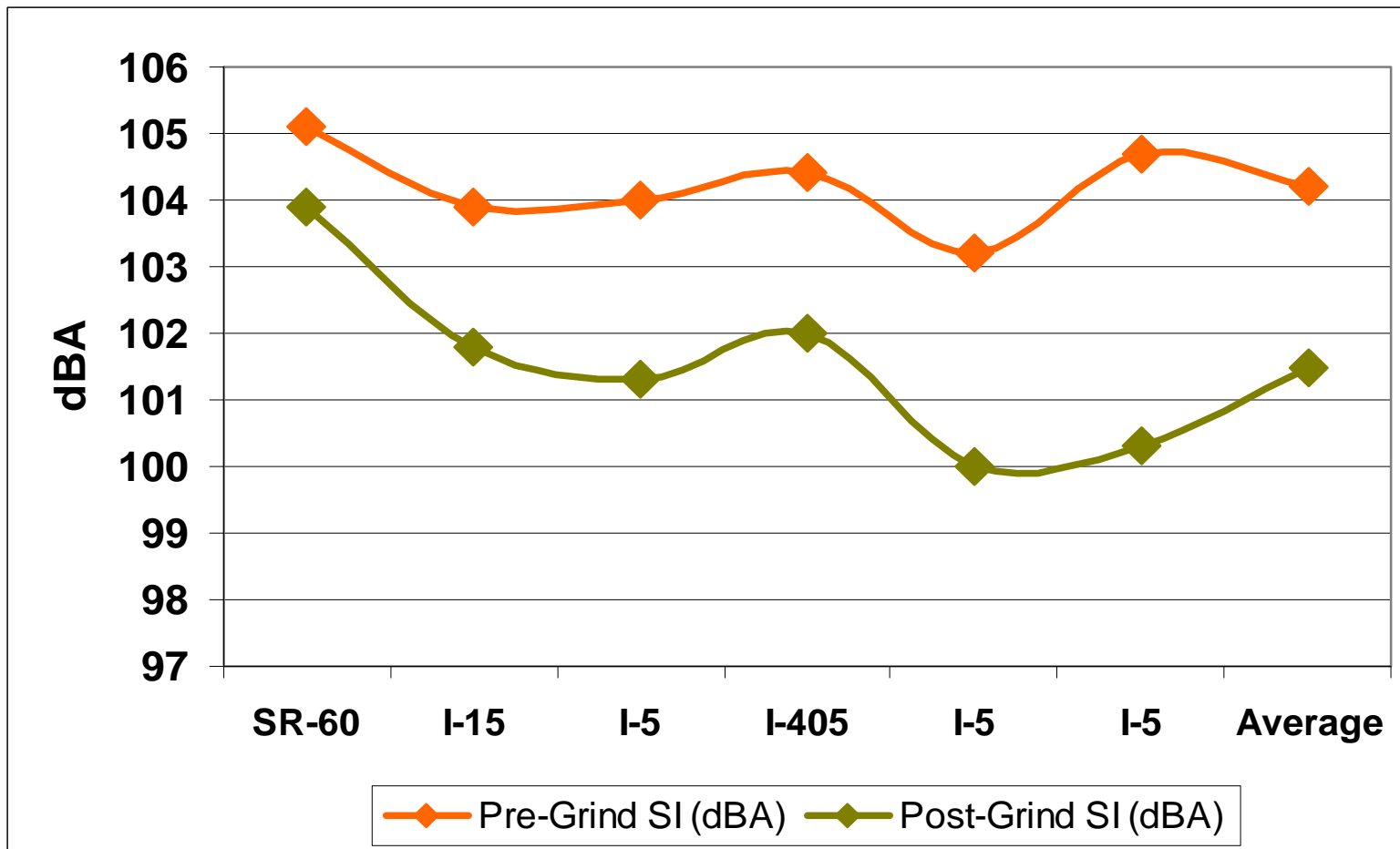


# TEST RESULTS

Site No.	Route	County	Pre-Grind SI (dBA)	Post-Grind SI (dBA)	Reduction (dBA)
1	SR-60	SBD	105.1 (↑)	103.9	1.2
2	I-15	RIV	103.9	101.8	2.1
3	I-5	ORA	104.0	101.3	2.6
4	I-405	ORA	104.4	102.0	2.5
5	I-5	KER	103.2	100.0	3.2
6	I-5	SAC	104.7	100.3	4.4
<b>Average</b>			<b>104.2</b>	<b>101.5</b>	<b>2.7</b>



# TEST RESULTS – GRAPHICAL

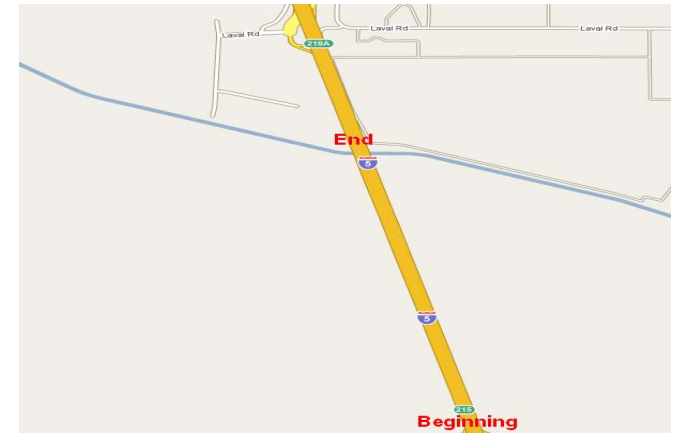


# Detailed Spectral Analysis

## I-5 Kern County

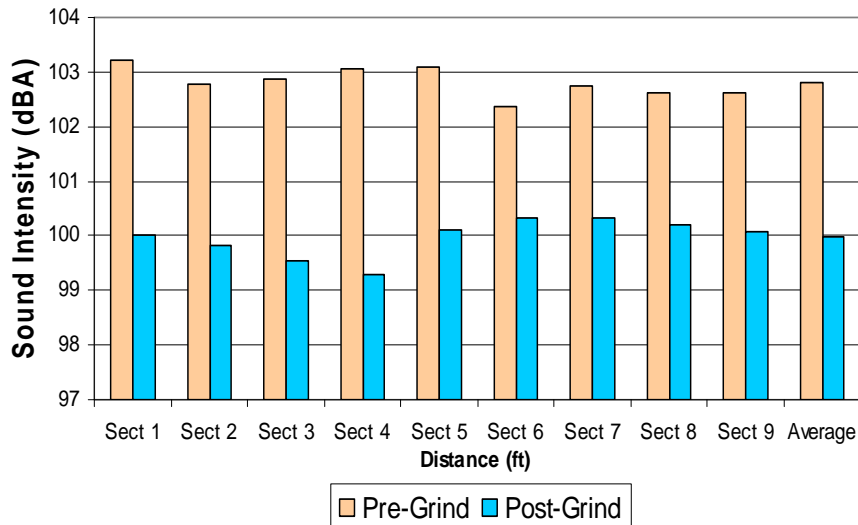
- Total No. of Sections = 14
- All data collected within one month.

Noise Levels (dBA)		
	NB	SB
Pre-Grind	104.0	102.8
Post-Grind	100.0	101.1

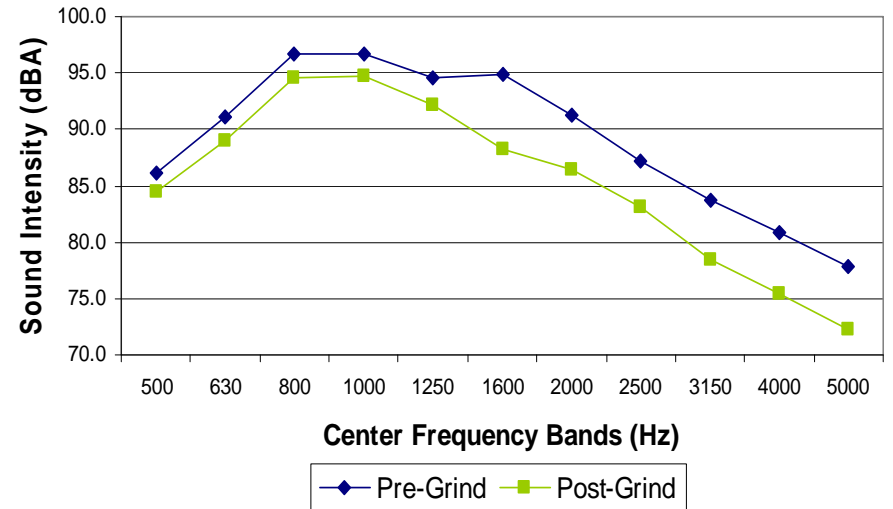


# I-5 Kern County – Octave Band Analysis

I-5 Kern County - Southbound

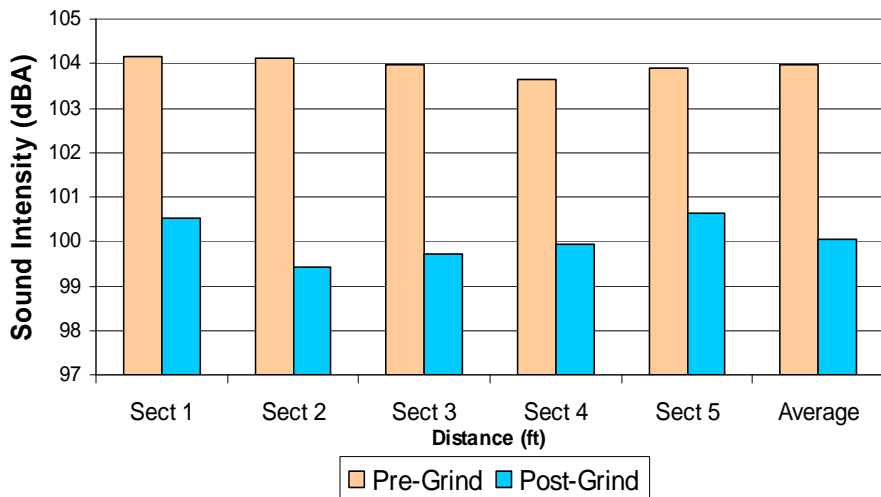


1/3 Octave Band Spectra for I-5 SB

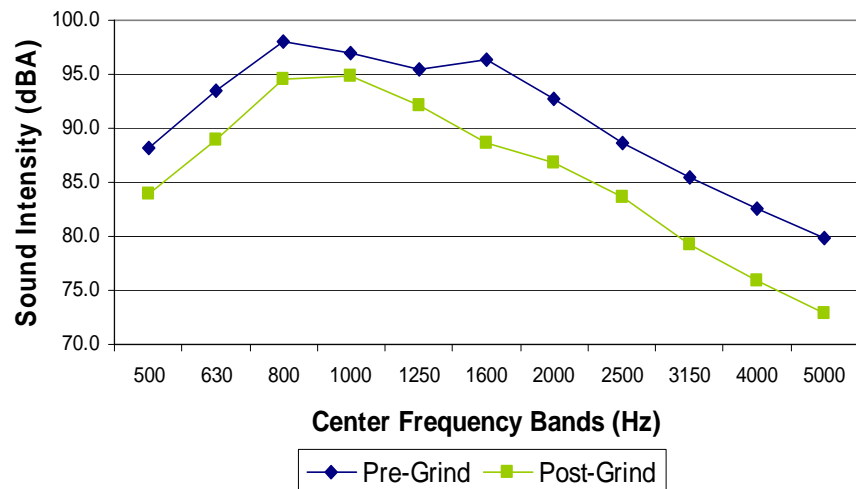


# I-5 Kern County – Octave Band Analysis

I-5 Kern County - Northbound



1/3 Octave Band Spectra for I-5 NB



# CONCLUSIONS – I

- There is an audible reduction in SI levels after grinding.
- The highest reduction was 6.7 dBA
- The lowest reduction was 1.2 dBA (an anomaly)
- On an average the reduction was approx. 3 dBA
- The highest reductions occurred in the 1600 Hz 1/3 octave band—the “whining” band.
- The lowest reductions occurred in the 1000 Hz 1/3 octave band—a relatively low but still audible band.

## CONCLUSIONS – II

- Diamond grinding is very effective in significantly reducing the annoying “whining” noise generally associated with tined concrete pavements.
- Diamond grinding projects in California last an average of 17 years before further maintenance or rehabilitation is needed (based on reductions in IRI).
- Long-term OBSI tests can also determine the longevity of noise reductions during this 17 year period.
- Many more advantages are also achieved through diamond grinding of candidate projects (fuel efficiency, skid resistance, life extension, lower user costs, etc).

# QUESTIONS OR COMMENTS ?



Email: [Stubstad@VenturaMail.net](mailto:Stubstad@VenturaMail.net)

Cell Phone: 805-391-1111