

## **PROJECT OVERVIEW**

The purpose of this project was to reduce the amount of organic municipal solid waste destined for landfill and/or incineration.

## **PROJECT CONSTRAINTS**

- $\succ$  The digester prototype must have a total material cost of less than \$3000.00
- $\blacktriangleright$  An organic load rate of 0.93 lb VS/day must be achieved
- $\succ$  The biogas yield must be in the range of 3.52-4.33 ft<sup>3</sup>/lb VS
- $\succ$  The prototype must be able to fit in the back of a standard pickup truck bed

## **PROJECT OBJECTIVES**

- > Divert municipal solid waste from the landfill
- ➢ Reduce green house gas emissions at landfill sites
- $\succ$  Provide information and data on whether this technology is a valuable renewable energy source

## **PROTOTYPE BENEFITS**

- Reduction of waste going to landfill
- > Offset of fossil fuel usage
- > Increased efficiency from multiple stages
- > Automated monitoring of system
- ➢ Ease of Assembly
- > Only require 20 min/week for operation



compostable digestate solids. The biogas can be utilized to offset fossil fuel dependency



## **Mechanical / Mechatronic Engineering Senior Project**

# **Anaerobic Digester** "Converting food waste into to energy since 1859"

# Sponsored by: Ryne Johnson, Center for Entrepreneurship

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## **MICROBIAL CHEMISTRY**

Anaerobic digestion occurs in a four-step process: hydrolysis, acidogenesis, acetogenesis, and methanogenesis. First large carbohydrates, fats and proteins are broken down into monomers. The monomers are then consumed to form acids, H<sub>2</sub> and CO<sub>2</sub>. Lastly the methanogens consume the fatty acids,  $H_2$ and  $CO_2$  to produce methane gas.

a. Acetotrophic methanogenesis: b. Hydrogenotrophic methanogenesis:  $CO_2 + 4 H_2 \rightarrow CH_4 + 2 H_2O$ c. Methylotrophic methanogenesis:

 $4 \text{ CH}_3\text{COOH} \rightarrow 4 \text{ CO}_2 + 4 \text{ CH}_4$  $4 \text{ CH}_3\text{OH} + 6 \text{ H}_2 \rightarrow 3 \text{ CH}_4 + 2 \text{ H}_2\text{O}$ 

## **PROJECT OUTLOOK**

By use of an automated data collection system, maximum system efficiency can be determined giving the user a clear understanding of the system's performance. With the system running optimally, fossil fuel dependency can be reduced as well the amount of organic material destined for landfill of incineration.

## **TANK SELECTION**

Plastic, full-drain tanks were used for their cost effectiveness and commercial availability. The full drain concept aides in ensuring all feed makes its way to the next stage.

## **PUMP SELECTION**

Macerator pumps were selected to ensure reliable pumping of solid particles. These pumps feature an impeller, which acts as a grinder, reducing the particle size to a maximum of one-eighth of an inch. With four feet of suction capacity as well as 20 feet of head while pumping at 7.5 GPM this pump is capable of performing at the necessary specifications.

