PREREQUISITES: MECH 200, AMAR 260

COURSE TIME SCHEDULE:
Lecture . . . . . Tuesday 8:00am to 10:50am OCNL 438
Lab . . . . . . Thursday 8:00am to 10:50am PLMS 121

INSTRUCTOR: Charlie Pooler
Email: cjpooler@csuchico.edu
OFFICE: OCNL 426
Cell Phone: 530-680-2521
Department Phone: 530-898-5346

OFFICE HOURS: Link to my current schedule. Also available by appointment.

TEXTBOOKS: Recommended

COURSE OBJECTIVES: To become familiar with computer-based manufacturing systems for programming and operating CNC machine tools. Programming methods include manual G-Code, 2½ axis CAM software packages, 3D complex surface machining, and conversational (shopfloor) graphical programming methods.

CATALOG DESCRIPTION: A study of the concepts involved in programming computer numerically controlled (CNC) machine tools, emphasizing power management to optimize tool path, material removal rate, chip load, and horsepower. This course includes the integration of computer-aided manufacturing (CAD/CAM). 3.0 hours discussion, 3.0 hours laboratory.

COSTS DURING TERM OF COURSE:
Safety Glasses: [required – MUST be worn at all times in the labs]
Digital Electronic or Dial Caliper: [required]

EVALUATION PROCEDURE:
Laboratory exercises and homework 35%
Technical paper and/or presentation 10%
Midterm exam 25%
Final exam 25%
Quizzes 5%
100%

LATE ASSIGNMENTS: Late assignments will not be accepted. If any quizzes are missed, they may not be taken later without a doctor’s excuse.

ATTENDANCE: Because true learning occurs only when the learner is an active participant in the learning process, your active participation in this class is essential and expected. You will be required to stay for the entire lecture and lab session unless the instructor dismisses you. Missing any lecture or lab session will be detrimental to your success and, ultimately, your grade in this course. Every class meeting will provide opportunities for receiving lecture and demonstration material. Do not expect the instructor to provide special make-up demonstrations of missed material.
CLEANUP: Laboratory cleanup is very important in this course. Consequently, failure to properly clean-up will reduce your final grade by a third of a letter grade per occurrence (example B- to C+). Each student will have an assigned cleanup area for which he/she is responsible. Cleanup will occur during the last 15 minutes of each lab session, so to participate in cleanup, you must be present at the end of each lab session.

SAFETY: Everyone in Plumas 114, 116, and 121 must wear eye protection and closed-toed shoes at all times except in the areas of Plumas 114 between the entrance door and yellow/black limit lines on the floor. Anyone failing to comply with all lab safety rules will be told to leave the lab immediately and not be allowed to return to the lab that day. Repeated offenses will result in failing the course. No student may work in these labs without first passing the safety quiz and signing an Acknowledgment of Lab Safety Policies and Procedures for the current academic year. Use of cell phones will not be permitted during the lab sessions except in the PLMS 116 classroom.

LAB MONITORS AND TEACHING ASSISTANTS: There will be students in the labs at various times who are Lab Monitors and/or Teaching Assistants. Part of their duties is to ensure that all students wear safety glasses, closed-toed shoes, and any other Personal Protective Equipment (PPE) required for specific lab activities. They have the authority to tell students who are not following safety procedures to leave the lab immediately. They also have the authority to enforce proper cleanup procedures by all students.

COMMUNICATION: Please see me if you feel you need to catch up or want to discuss anything associated with this course. Good communication is essential to the success of this course and those associated with it! Please feel free to contact me during my office hours, call me on my office phone, call me on my cell phone, or email me with any issues. (If you prefer email, my CSUC email is the best way to contact me. Do not use Blackboard email.) The earlier I am aware of any problems you may have, the earlier a solution can be developed, and the more likely you are to succeed in this course.

ACADEMIC INTEGRITY:
Students are expected to be familiar with the University’s Academic Integrity Policy. Your own commitment to learning, as evidenced by your enrollment at California State University, Chico, and the University’s Academic Integrity Policy, requires you to be honest in all your academic coursework. Faculty members are required to report all infractions to the Office of Student Judicial Affairs. The policy on academic integrity and other resources related to student conduct can be found at: http://www.csuchico.edu/sjd/integrity.shtml.

CAMPUS POLICY IN COMPLIANCE WITH THE AMERICANS WITH DISABILITIES ACT:
If you need course adaptations or accommodations because of a disability or chronic illness, or if you need to make special arrangements in case the building must be evacuated, please make an appointment with me as soon as possible or see me during office hours. Please also contact the Accessibility Resource Center (ARC), the designated department responsible for approving and coordinating reasonable accommodation and services for students with disabilities. ARC will help you understand your rights and responsibilities under the Americans with Disabilities Act and further assist with requesting and arranging accommodations. The ARC website is http://www.csuchico.edu/arc/.

STUDENT SERVICES:
Student services are designed to assist students in the development of their full academic potential and to motivate them to become self-directed learners. Students can find support for services such as skills assessment, individual or group tutorials, subject advising, learning assistance, summer academic preparation and basic skills development. Student services information can be found at: http://www.csuchico.edu/current-students.